

## Accessory Drive Belt Idler Pulley — 5.4L (4V)

### Removal and Installation

#### All idler pulleys

1. Using a suitable belt tensioner release tool, rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt from the coolant pump pulley.

#### Grooved idler pulley

2. Remove the bolt and the grooved idler pulley.
  - To install, tighten to 25 Nm (18 lb-ft).

#### Smooth idler pulley

3. Remove the coolant tube bracket nut and position the coolant tube aside.
4. Remove the stud bolt and smooth idler pulley.
  - To install, tighten to 25 Nm (18 lb-ft).

#### All idler pulleys

5. To install, reverse the removal procedure.
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